









PRODUCT DATA SHEET				
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04.100.10	DRINKING GEL OF ALOE VERA WITH INFUSION OF CANNABIS SEEDS AND HONEY. 1000 ml	Date: 02/02/2021 Rev: 02		

1. PRODUCT DESCRIPTION AND PROCESS

Product description: Purified drinking gel of aloe vera with infusion of cannabis seeds and honey.

Using fresh Aloe vera Barbadensis Miller leaves as raw material from certified Organic crops, located in Spain.

Product processed and elaborated in our factory certified with IASC (International Aloe Science Council) and IFS v.6, located in Valladolid (Spain).

Process:

Aloe Vera leaves are received fresh in our factory, where once washed, they are peeled, obtaining the Aloe Vera Fillet.

This peeled aloe vera is crushed, depulped on cold temperature and purified with a mechanical continuous separation. After this, the pulp micronized is added with the rest of additives and ingredients (infusion of cannabis seeds, honey and citric acid) needed in the process and it is cold stabilized using HPP technology without any thermal treatment.

2. PRODUCT CONDITIONING AND PACKAGING

Container	
Description:	1000 ml PET bordeaux bottle amber color code 08.078.50.*
Сар:	Cap diameter 28 mm black, code 08.051.07.
Lot/Preferred consumption date:	It is identified on the bottle cap according to coding of Biofactoría Naturae Et Salus, S.A.
Label:	Design label by VERWAY
	The client is responsible for the validation of the content of the label, by an external company, in accordance with the current competent legislation.











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Box 6 units	
Measurements:	263 x 176 x 301 mm
Labeled/identified:	Customer specifications
Units per box:	6 units
Empty/full box weight:	0,4 kg / 6,5 kg
Pallet	
Measurements:	1200 x 800 mm
Empty/ full pallet weight:	8-10 kg / 655 kg
Boxes per layer:	16 box (96 units)
No. layers on pallet:	6
Boxes(Units) per pallet:	96
Total height pallet:	576
Pallet identification:	Customer specifications
Pallet packed:	Shrink film
Paperboard separator in pallet:	Carton every 3 layers
Corner paperboard:	4 cardboard corners

^{*}The medicinal bottles cylindrical can suffer partial deformations due to the storage of the fillied bottles with temperatures under 5° C. This deformation can be eliminated partial o totally with the storage of the bottle at a temperature between 20 and 25° C.

3. INGREDIENTS

Organic Aloe Vera juice purified with pulp* (Aloe barbadensis M., co-adjuvant water), honey, cannabis seeds infused, acidity regulator: citric acid E-330.

	% Product
Organic Aloe Vera juice purified	≥ 85,80
Honey	8,0
Cannabis seeds (infused)	6,0











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Citric acid	≤ 0,2

^{*}The co-adjuvant indicated is used for dissolving and homogenizing the additives added to the final product, considering a % lower than 0,2% to improve the homogeneity on the aloe juice.

4. NUTRICIONAL VALUES

Due to the intrinsic variability of plant products, the average nutritional values analyzed by the company are listed below:

	Per 100 ml	%IR*
Energy (kJ/kcal)	112 / 26	1,3
Fat (g)	< 0,5	< 0,7
Of which saturates (g)	< 0,1	< 2,5
Carbohydrate (g)	6,6	2,5
Sugars (g)	4,9	5,4
Protein (g)	< 0,3	< 0,4
Salt [%]	< 0,025	< 1

^{*} RI: Reference intake of an average adult (8.400 kJ/2.000 kcal.)

5. MICROBIOLOGICAL PARAMETERS

Parameter	Method	Result
Mesophile Aerobic (cfu/ml)	UNE IN ISO 4833	<104
	M.I. 170101	
Molds and yeasts (cfu/ml)	UNE IN ISO 7954	<10 ²
	M.I. 170102	
E. coli (cfu/g)	M.EUNE IN ISO 16654	Absence
Salmonella (en 25g)	M.EUNE IN ISO 6579-1	Absence











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Listeria (cfu/25 g)	M.E.	-UNE	IN	ISO	Absence
	11290	0-2			

^{*(}I.M.: Internal Method; E.M.: External Method)

6. SPECIFICATIONS OF THE PHYSICO-CHEMICAL AND ORGANOLEPTIC VARIABLES

Parameter	Method	Result
Description	Visual inspection	Liquid with aloe vera pulp
Taste	Organoleptic	Aloe with honey and infusion of cannabis seeds characteristic
Smell	Organoleptic	Aloe with honey and infusion of cannabis seeds characteristic
Colour	Visual inspection under natural light	Yellow/Brown Soft **
рН	Internal method	< 4
Aloin A+B (total) [mg/l]	External method	≤ 1 ppm*
Aloe-emodin (mg/l)	External method	≤ 1 ppm*
Emodin (mg/l)	External method	≤ 1 ppm*
Dhantron***	External method	≤ 1 ppm*
Dry extract (%)	Internal method	≥ 0,3

By HPLC method developed by reference laboratory Innoagral and validated by UNE-EN-ISO 9001:

7. Useful life, storage and distribution

1-Useful life: 24 months from the date of manufacture, in its original unopened container.

2-Storage instructions: the product must not be subjected to a temperature below $5 \,^{\circ}$ C, since it will produce deformations in the bottle or at temperatures above $30 \,^{\circ}$

47009 Valladolid - España

^{**} The color varies throughout the life of the product without modifying its composition or microbiological features. The color evaluation must be done under natural light due to the perception of the color type can vary depending the light used for the inspection.

^{***}analysis solicited by the customer











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C, as the product may suffer negative alteration. Store in its original packaging, in a cool place $(5^{\circ} - 20^{\circ})$, dry and protected from sunlight. Once opened, keep the container in the cold $(0^{\circ}\text{C} - 10^{\circ}\text{C})$ for no more than 15 days.

Continued storage of the Final Product may result in the appearance of micro-fibre sediments at the bottom of the product packaging and/or traces of harmless processing aid derived from the purification process.

3-Distribution and transport instructions: Keep in a cool, dry place protected from light. Keep at a temperature between 10°C and 20°C.

In case of deterioration of the product during its transport, *Naturae* will not be responsible for a bad handling on the part of the transport agency.

4-Intended use: End consumer

8. ALLERGENS, GMOs AND PESTICIDES

This product doesn't contain allergens in its composition or as traces that have to be declared according to Regulation 1169/2011.

No GMOs ingredients or derivates of GMOs have been used in this product, as indicated in Regulation 1830/2003.

The product complies with the pesticide MRLs indicated in the current version of Regulation 396/2005.

APLICABLE LEGISLATION

Organic Operator CL 2114 E (certifying entity CAECyL: ES-ECO-016-CL)

Company authorized for the production of Aloe Vera (R.G.S.E.A.A.: 21.033642/VA and 26.019864/VA).

1.- Regulation (EC) no 834/2007 of Council, June 28, 2007, on production and labeling of organic products and repealing Regulation (EEC) No 2092/91.











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- 2.-Regulation (EC) n° 889/2008 of Commission, September 5,2008, laying down provisions for the application of the Council Regulation (EC) n° 834/2007 on production and labeling of organic products, respect to organic production, its labeling and its control.
- 3.-Regulation UE n° 1169/2011 about food information provided to the consumer and amending the regulations [EC] n° 1924/2006 y [EC] n° 1925/2006 of the European Parliament and laying down the directive 87/250/EEC of Commission, Directive 90/496/CEE of Council, Directive 1999/10/EC of Commission, Directive 2000/13/EC of European Parliament and of Council, Directives 2002/67/EC, 2008/5/EC of Commission and the Regulation [EC] n° 608/2004 of Commission.
- 4.- Regulation (EC) No. 396/2005 of the European Parliament and of the Council, of February 23,2005, concerning maximum residue limits for pesticides in food and fodder of plant and animal origin and that amending the Directive 91/414/CEE of Council.
- 5.- Regulation (EC) No. 2073/2005 of Commission, of November 15,2005, concerning the microbiological standard applicable to food products.
- 6.- Regulation (EC) No. 852/2004 of European Parliament and Council, of April 29, 2004 regarding the hygiene of food products.
- 7.- Regulation (EC) No 1881/2006 of Commission, of December 19,2006, laying down the maximum content of certain contaminants in food products.
- 8.- COMMISSION REGULATION (EU) 2021/468 of 18 March 2021 amending Annex III to Regulation (EC) No 1925/2006 of the European Parliament and of the Council as regards botanical species containing hydroxyanthracene derivatives.











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Annex 1: LABEL. The client is responsible for the validation of the content of the label, by an external company, in accordance with the current competent legislation.



Customer validation:		
<u>Date:</u>		

Completed:	Reviewed:
Commercial Director	Quality Manager
<u>Date:</u> 15/03/2021	<u>Date:</u> 26/03/2021